

## Long Life Cathode Heaters for Hollow Cathodes, Phase I

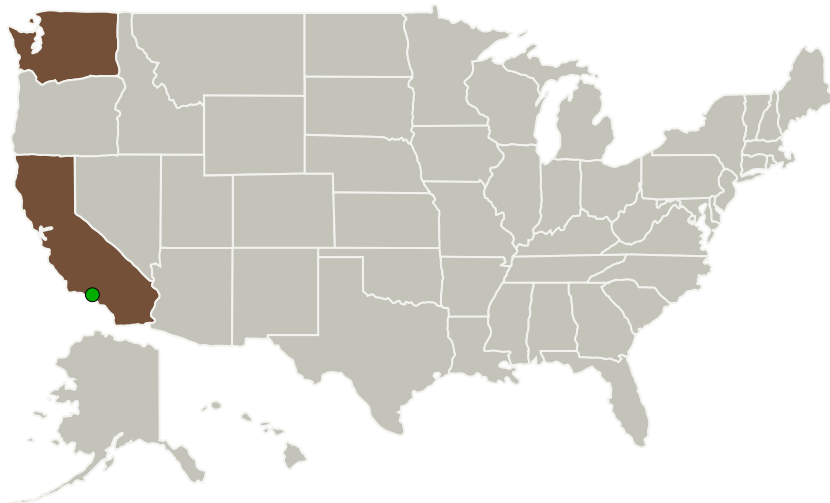
Completed Technology Project (2016 - 2016)



## Project Introduction

Present and future NASA missions, including the Asteroid Redirect Mission and efficient cargo delivery to Mars, require a substantial increase in lifetime for ion engines and Hall thrusters. This has led to the development of long-life lanthanum hexaboride (LaB6) hollow cathode emitters, which operate at temperatures  $>1600^{\circ}\text{C}$ . Current state-of-the-art co-axial swaged cathode heaters use magnesium oxide (MgO) insulators, which experience a significant drop in insulation resistance at temperatures of  $1300^{\circ}\text{C}$ , causing heater failure. Hollow cathode failure caused by the failure of an external cathode heater is the single most critical event that controls the thruster lifetime. While alumina ( $\text{Al}_2\text{O}_3$ ) has recently been used as a replacement insulator material, it has questionable reliability due to grain growth and void formation at temperatures  $>1600^{\circ}\text{C}$ . In Phase I, we will formulate a new ceramic insulator using sound scientific principles, and develop a long-life cathode heater that can operate reliably at high power levels ( $>200\text{ W}$ ) at high temperatures greater than  $1600^{\circ}\text{C}$  for use in long duration space propulsion missions. We will design, fabricate and test prototype swaged coaxial heaters to demonstrate the superior performance of the new insulators.

## Primary U.S. Work Locations and Key Partners



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Organizations Performing Work	Role	Type	Location
Sienna Technologies, Inc.	Lead Organization	Industry	Woodinville, Washington
● Jet Propulsion Laboratory(JPL)	Supporting Organization	NASA Center	Pasadena, California

Primary U.S. Work Locations	
California	Washington

## Project Transitions

▶ **June 2016:** Project Start

✓ **December 2016:** Closed out

## Closeout Documentation:

- Final Summary Chart(<https://techport.nasa.gov/file/139903>)

## Images



## Briefing Chart Image

Long Life Cathode Heaters for Hollow Cathodes, Phase I  
(<https://techport.nasa.gov/image/131642>)



## Final Summary Chart Image

Long Life Cathode Heaters for Hollow Cathodes, Phase I Project Image  
(<https://techport.nasa.gov/image/133047>)

## Organizational Responsibility

## Responsible Mission Directorate:

Space Technology Mission Directorate (STMD)

## Lead Organization:

Sienna Technologies, Inc.

## Responsible Program:

Small Business Innovation Research/Small Business Tech Transfer

## Project Management

## Program Director:

Jason L Kessler

## Program Manager:

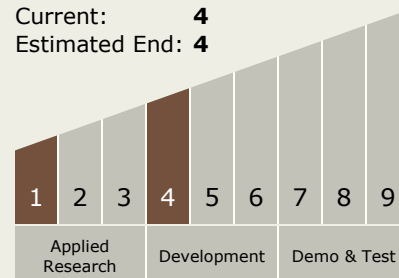
Carlos Torrez

## Principal Investigator:

Ashley L Bissell

## Technology Maturity (TRL)

Start: **1**  
Current: **4**  
Estimated End: **4**



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## Technology Areas

### Primary:

- TX01 Propulsion Systems
  - └ TX01.2 Electric Space Propulsion
    - └ TX01.2.2 Electrostatic

## Target Destinations

The Sun, Earth, The Moon, Mars, Others Inside the Solar System, Outside the Solar System